

ORIGINAL ARTICLE

rGO-Cu@TiO₂ Nanocomposite: Photosynthesis, Characterization, and Dye Sensitized Solar Cell Performance

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Abstract

Purpose: In this work, nanocomposite with different weight ratios reduce graphene oxide/copper doping-anatase (rGO/Cu-TiO₂) has been successfully prepared using the photolysis method to evaluate the role of rGO/Cu in photovoltaic properties performance application as a photoanodes.

Materials and Methods: The X-Ray Diffraction (XRD), Raman spectrum, and X-Ray Photoelectron (XPS) results analysis confirmed successfully incorporating rGO/Cu in the TiO₂ crystal structure. Transmission Electron Microscopy (TEM) reveals the formation of spherical agglomeration nanoparticles with a size approximately equal to 18nm.

Results: The current density–voltage curves (J-V) and Intensity-Modulated Photocurrent Spectroscopy (IMPS) showed that the incorporation of rGO sheets enhances the ability of N3 loading of (rGO/Cu-TiO₂) photoanodes with faster charge transfer.

Conclusion: Our results illustrate that optimal Cu and rGO can increase the efficiency of dye-sensitized solar cells (4.56%) by 8.2% higher than TiO₂ DSSCs (3.52%).

Keywords: Dye Sensitized Solar Cells; X Ray Photoelectron; Photolysis; Intensity Modulated Photocurrent Spectroscopy; Selected Area Electron Diffraction.

1. Introduction

The photoanode plays a major role in refining the performance of Dye-Sensitized Solar Cells (DSSCs) [1, 2]. The role of the photoanode cannot be ignored because it is accountable for the easy transfer mechanism of photoelectrons and supplying an active site for the adsorption of dye. So, it is significant to promote a photoanode with good surface area and excellent electric properties [3, 4]. Among different semiconductor oxides, Titanium Oxide (TiO_2) has been extensively studied and reported in the literature [5-7]. It has been observed that TiO_2 is sensitive to the choice of materials because of individual chemical and physical properties and a good corresponding level of electronic energy to the molecules of dye [8]. Despite its excellent properties, it has some limitations, but it still has some negative sides, such as a large band gap of ~ 3.2 eV and boosted recombination of charge carriers [9]. These factors obviously affect the utilization of solar radiation effectively solar radiation and then the conversion of power efficiency of DSSCs. However, last year, these problems enticed major concern in the literature and studies, and the authors and researchers have suggested different methods to treat these problems. This includes designing the TiO_2 electronic structure to restrict the recombination of charge carriers and then boosting its performance [10-12]. The electrical and optical features of TiO_2 can be significantly altered by introducing or incorporating other ion dopants in TiO_2 structure leading to alters in the levels of electronic energy via creating new bands or overlapping with TiO_2 electronic bands, and these alters can enhance its response in the visible region [13]. It is a known fact that the activity of TiO_2 can be improved clearly by incorporating transition ions, and carbon compounds such as CNTs, GO, and rGO [14, 15]. Between different carbon materials, reduced Graphene Oxide (rGO) is a reasonable material because of its excellent properties like eminent electric conductivity, high surface area, and relatively high optical transmittance [16]. Two years ago, Cao *et al.* [17] prepared semi-transparent photoanodes containing rGO/ TiO_2 at room temperature and discovered that the efficiency conversion is 6.75%. On the other hand, Rusoma *et al.* synthesized photoanodes containing rGO/ TiO_2 and showed a photo conversion energy of 7.15%. Lastly, the studies showed that co-incorporating elements have unrivaled advantages compared to single doping, which can improve and boost the performance of TiO_2 photocatalytic [18]. Previous studies have shown

that doping TiO_2 with Cu^{2+} can enhance; (1) enhanced optical response, (2) decrease bandgap, (3) improve the efficiency of power conversion, restrain recombination of charge carrier, and (5) increase loading of dye [19-21]. In addition, the incorporation of Cu into TiO_2 can accelerate the generation of photocharge carriers, leading to an increase in J_{sc} and then DSSCs PEC. Moreover, the last studies have illustrated that incorporating Cu in TiO_2 enhanced the Voc [22]. Venkatraman *et al.* developed an anatase/3% rGO nanocomposite for DSSCs and showed a PCE of 6.58% [23]. However, few papers and studies have investigated of incorporated Cu with rGO, considering the literature wealth in this field, but the studies and results were encouraging [24]. Therefore, it is highly desirable to explore active pathways for the synthesis of Cu/rGO@ TiO_2 and investigate their real-world applications.

In this study, we reported the incorporated TiO_2 by Cu/rGO for efficient DSSCs. The active anode materials were prepared using photolysis and Hummer modified method, and then covered by the doctor blade process. We found that Cu@rGO doping TiO_2 has successfully enhanced the transport, photoactivity, and interfacial properties evident via the elaboration of the efficiency of DSSCs.

2. Materials and Methods

All chemical materials were supplied by Sigma Aldrich and Merck Company and utilized without any future purification.

2.1. Materials

Reagent grade copper nitrate hydrate ($\text{Cu}(\text{NO}_3)_2 \cdot 4\text{H}_2\text{O}$), Titanium Chloride (TiCl_4), urea ($\text{CH}_4\text{N}_2\text{O}$) and Indium Tin Oxide (ITO) were supplied from Sigma Aldrich, while sodium nitrate (NaNO_3), sulfuric acid (H_2SO_4), graphite, Potassium Permanganate (KMnO_4), Hydrogen peroxide (H_2O_2) and cis-bis(isothiocyanato)bis(2,2'-bipyridyl-4,4'-dicarboxylato) ruthenium (II) dye were purchased from Merck company.

2.2. Synthesis of Cu^{2+} Incorporate TiO_2

Pure and Cu^{2+} : TiO_2 nanocomposite was prepared by utilizing the photolysis method. For synthesis pure

anatase TiO₂, 0.2M of TiCl₄, and (5ml, 0.1M) urea as a surfactant agent were mixed and stirred for 30 min to get a homogenous solution. After that, the mixture was transferred to a manual irradiation system with 125W as shown in Figure 1. The full procedure of the manual irradiation system was listed by Zaid *et al.* [1]. The mixture was continuously irradiated until getting a white precipitate. Then, the precipitate was isolated and washed several times with acetone, ethanol, and deionized water. Finally, it dried at 75 °C for 3h and calcined for 5h at 550 °C. For the prepared Cu:TiO₂ nanocomposite, copper nitrate as a source of Cu²⁺ was initially added to titanium chloride and urea at different (1, 5, and 10) wt.% weight ratios.

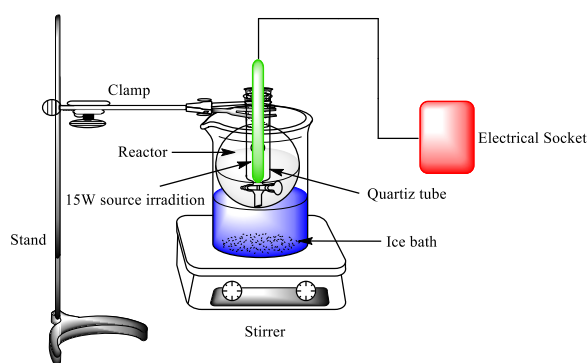


Figure 1. Manual irradiation system

2.3. Preparation of Cu-Doped TiO₂/rGO as Anode Electrodes

For synthesis of Cu incorporate TiO₂/rGO nanocomposite, a different amount (1, 5, and 10) wt.% Cu with TiO₂ was added to 5wt.% rGO. Briefly, GO solution was prepared using hammer modified method [25] and followed to reduce the product by hydrazine hydrate to get reduced graphene oxide (rGO) [26]. After that, it was dispersion in 10ml distilled water using an ultrasonic device and was then added to Cu-Ti solution with continuous stirring at 50 °C for 3h, followed by sonication for 1 h at room temperature. Then, the mixture was isolated, washed with acetone and distilled water several times, and dried for 4h at 70 °C.

2.4. Assemble of DSSCs

The substrate of indium tin oxide glass (ITO, 83% trans, and 8 ohm) was cut in a 3*3 dimension and dipped conductive side in TiCl₄ to make a blocking

layer. By using scotch tape, the active area was defined and equal to 2*2 cm². The slurry bastes of pure and wt.% rGO/Cu²⁺ incorporated TiO₂ were prepared by mixing an appropriate amount of PEG as a binder, ethanol, and distilled water with powder of synthesized materials, then it was coated on the conductive slide of ITO by using drop casting. After that, the substrate was calcined at 450 °C for 2h to remove PEG. After cooling, the substrates were dipped in an N₃ dye solution for 24h, and then washed using absolute ethanol to eliminate the anchored dye molecules. The thickness of casting pure and wt.% rGO/Cu²⁺ incorporated TiO₂ was determined using a profilometer SJ-210 and it was found about 20 μm. The counter electrodes were fabricated by precipitating CNTs on the conductive side of another piece of ITO. Finally, the anode and cathode were connected by sandwiching between 0.1 iodine electrolyte solution. The curves of photocurrent-voltage (I-V) were recorded under irradiation halogen lamp with a power of 100 mW/cm². The principal work of prepared solar cells is shown in Figure 2a, b. The DSSCs parameters were calculated from the following equation [27] (Equation 1):

$$FF = \frac{I_{max} \times V_{max}}{V_{oc} \times I_{sc}} \quad (1)$$

Where FF: represents to fill factor, I_{max} , and V_{max} mention the maximum value of current and voltage, while V_{oc} and I_{sc} back to open-circuit voltage and short-circuit current. The efficiency of conversion energy is calculated as follows (Equation 2):

$$\eta = \frac{V_{oc} \times I_{sc} \times FF}{P_{in}} \quad (2)$$

3. Results and Discussion

3.1. Characterization of Synthesized Nanocomposite

The XRD pattern of pure and rGO/Cu incorporated TiO₂ is shown in Figure 3(a-d). In Figure 3a, The diffraction peaks at 2θ 25.46°, 38.01°, 48.19°, 54.32°, 63.07° and 69.13° are corresponding to (101), (104), (200), (105) and (211), which in agreement with formation of the pure tetragonal anatase phase of TiO₂

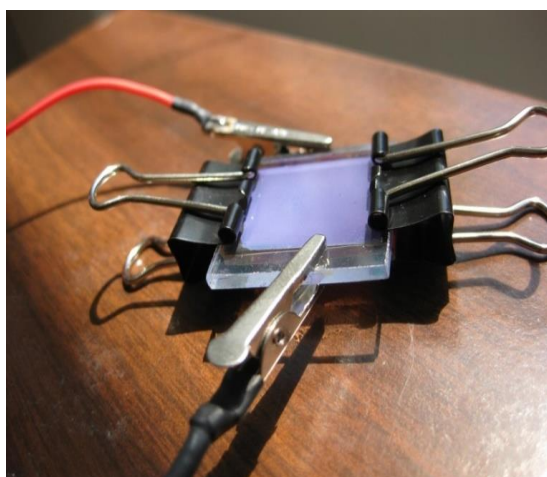
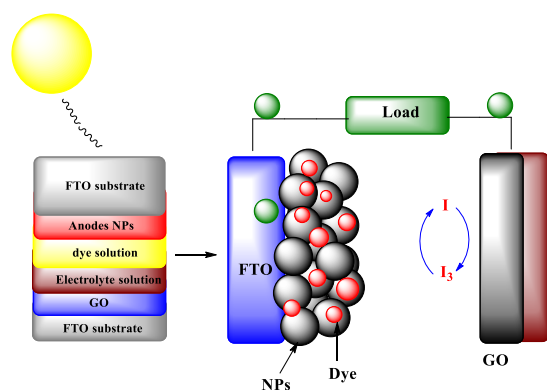


Figure 2. (a) schematic diagram of DSSCs working, (b) fabricate DSSC

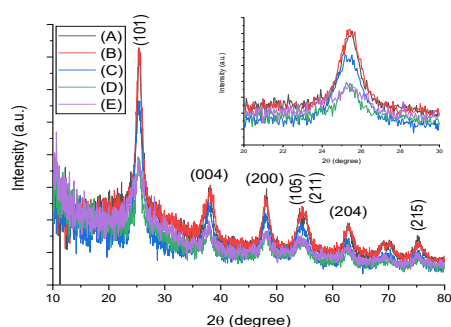


Figure 3. XRD of (a) TiO_2 , (b-d) 1,5 and 10wt.% rGO/Cu- TiO_2

(JCPDS 21-1272) [28]. After incorporating rGO (Figure 3b-d), as can be understood from the XRD results, all diffraction peaks correspond with a decrease in intensity compared to pure TiO_2 , as well as, there were no peaks assigned to Cu and rGO in the synthesized composite, which may be attributed to the lower concentration of rGO and Cu, as noted via other researchers [29]. Another reason could be the overlapping of the diffraction peak of TiO_2 (101) with a characteristic peak of rGO at 24.65° . All XRD

results indicated no phase transformation in the TiO_2 structure.

The crystallite size of pure and rGO/Cu incorporated TiO_2 was investigated by using the Scherrer Equation 3 [30]:

$$D = \frac{0.9}{\beta \cos \theta} \quad (3)$$

The results are summarized in Table 1. The results show that increasing the content of rGO/Cu leads to a decrease in crystallite size, which may be attributed to the segregation of dopants on the TiO_2 bonders, causing particles to become hindered [31]. On the other hand, the incorporation of high-radius ions of rGO/Cu inside the TiO_2 crystal lattice leads to an increase in the d-spacing and the result pushes the peaks to lower positions. Moreover, most literature work on the analysis of XRD results is focused on demonstrating the crystallite size by utilizing the FWHM and the Scherrer equation and neglecting strain contributions and lattice distortions. To address this issue, the Williamson-Hall equation is used [32]. As shown in Figure 4, the plot includes $\beta \cos \theta$ versus $4 \sin \theta$ and is defined as the Williamson-Hall plot which aims to plot a line with a slope corresponding to the microstrain value. On the other hand, the y-intercept corresponds to the crystallite size and is obtained using the following Equation 4:

$$\beta \cos \theta = K\lambda/D + 4\epsilon \sin \theta \quad (4)$$

Where ϵ represents the residual strain. From the plot, the y-intercept represents to crystallite size mean as well as, the Williamson-Hall plot shows that the values of slop are very small, which mentions that the structure of prepared materials includes microstrain with a small amount. The results shown (Table 1) are differences between the crystallite size obtained from the Williamson-Hall plot and Scherre equation, which can be attributed to the presence of strain.

For more chemical structural investigation, Raman spectroscopy is considered an efficient instrument for it. The Raman spectrum of pure GO, rGO, and wt.% Cu/GO incorporated TiO_2 are shown in Figure 5a-d. The results show many recognized bands. For TiO_2 , four main peaks centered at 175, 415, 530, and 655 cm^{-1} corresponding to Eg1 , B_{1g} , $\text{A}_{1g}+\text{B}_{1g}$, and Eg2 active modes, respectively. On the other hand, the

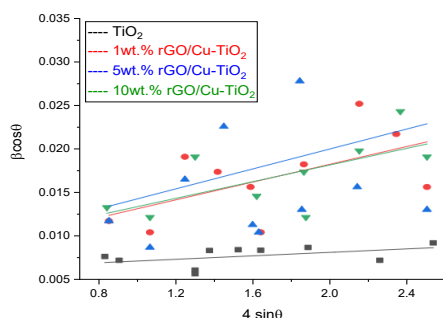


Figure 4. Williamson-Hall plot of pure and wt.% rGO/Cu-TiO₂

spectrum shows two eminent peaks located at 1375 and 1610 cm⁻¹, which are assigned to the D and G bands of rGO dopant. Moreover, the results showed increasing the ID/IG ratio with increasing rGO/Cu dopant content, which indicates the production of more sp³ carbon in synthesized compound. In addition, the characterized peak of rGO at 1375 shifted to a lower wavenumber after the reaction with TiO₂, which may be back to the stress produced by agglomeration TiO₂ and growth on the surface of rGO sheets, and this confirms the incorporation of rGO [33].

The chemical state and chemical composition of rGO/Cu-TiO₂ were investigated by XPS analysis and the results are shown in Figure 6a-e. Figure 6a displays the survey spectrum of rGO/Cu-TiO₂ and rGO, in which the element C, O, Ti, and Cu are shown clearly. Figure 6(b-d) shows the O 1s, C 1s, and Cu 2p spectrum, respectively. As displayed in Figure 6b, the XPS spectra of O 1s for rGO are different after incorporation with TiO₂ in the position and shape of peaks. In the rGO state, the spectra at 531.8 eV are assigned to a hydroxyl group, while the spectrum at 530.1 eV is attributed to Ti-O-C in rGO/Cu-TiO₂, which indicates the strong interaction between rGO

and TiO₂ [33]. The spectra C 1s of rGO and of rGO/Cu-TiO₂ are shown in Figure 6c, which shows that the C 1s intensity of rGO is much higher than in rGO/Cu-TiO₂. In the state of rGO, three peaks located at 284, 286.5, and 283.1 eV correspond to C-C, C=C, and C-O. As clearly appeared in the XPS spectra, the strength of the oxygenic functional group is reduced in rGO/Cu-TiO₂, proposing that some of the oxygenic groups are decreased after incorporation with TiO₂. In Figure 6d, two peaks are centered at 933.1 and 952.5 eV binding energy corresponding to Cu 2p_{1/2} and 2p_{3/2}, respectively, which indicate successfully incorporating Cu in TiO₂ crystal structure [34].

The morphology of prepared materials was investigated using TEM. The TEM images with corresponding Selected Area Electron Diffraction patterns (SAED) of pure and rGO/Cu incorporated TiO₂ are shown in Figure 7a-d. The image appeared to spherical shapes particles with uniform morphology, as well as, it well distributed on the surface of rGO sheets. An identical morphology pattern was noted via images in his work. On the other hand, the size of particles for all prepared materials was predestine in the range of 10-35nm. Moreover, the results showed that the 1wt.% rGO/Cu-TiO₂ has lower particle size than pure TiO₂, which indicates that the addition of rGO/Cu hinders the particle growth of TiO₂ and hence, enhances the surface area of prepared materials and thereby increases the ability of dye loading. Moreover, the SEAD pattern of 5%rGO/Cu-TiO₂ appears as shining concentric rings product via diffraction from planes of (101), (004), (200), and (105) for TiO₂, showing the polycrystalline nature.

The spectrum properties of pure and wt.% rGO/Cu-TiO₂ were investigated using a UV-Vis spectrophotometer in the range of 250-500nm. Figure 8a shows the adsorption spectra of prepared materials, which depicts the adsorption edge of pure TiO₂ that is located at approximately 390nm.

Table 1. Parameters and particle size of pure and wt.%rGO/Cu-TiO₂

photoanodes	2θ of (101) crystal plane	Lattice parameter (°Å)	FWHM	D (Scherrer) (nm)	D _{W-H} (nm)	Strain
TiO ₂	25.46°	a=b=3.78 c=9.5023	0.6703	13	25	0.0054
1wt.%rGO/Cu-TiO ₂	25.40°	a=b=3.78 c=9.5123	0.9464	9	18	0.0062
5wt.%rGO/Cu-TiO ₂	25.32°	a=b=3.78 c=9.5167	0.9852	8	17	0.0070
10wt.%rGO/Cu-TiO ₂	25.24°	a=b=3.78 c=9.5205	0.9931	7	16	0.0059

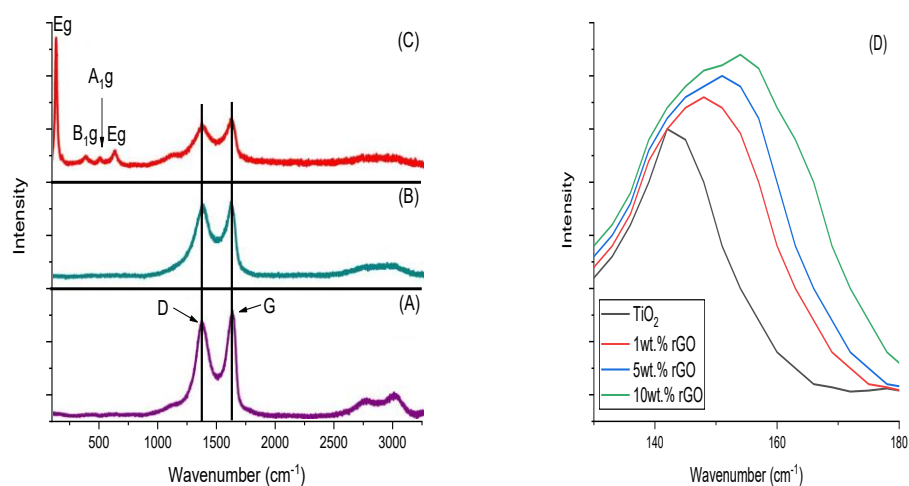


Figure 5. Raman spectrum of (a) GO, (b) rGO, (c) 5wt.% rGO/Cu-TiO₂, and (d) Eg peak intensity of TiO₂

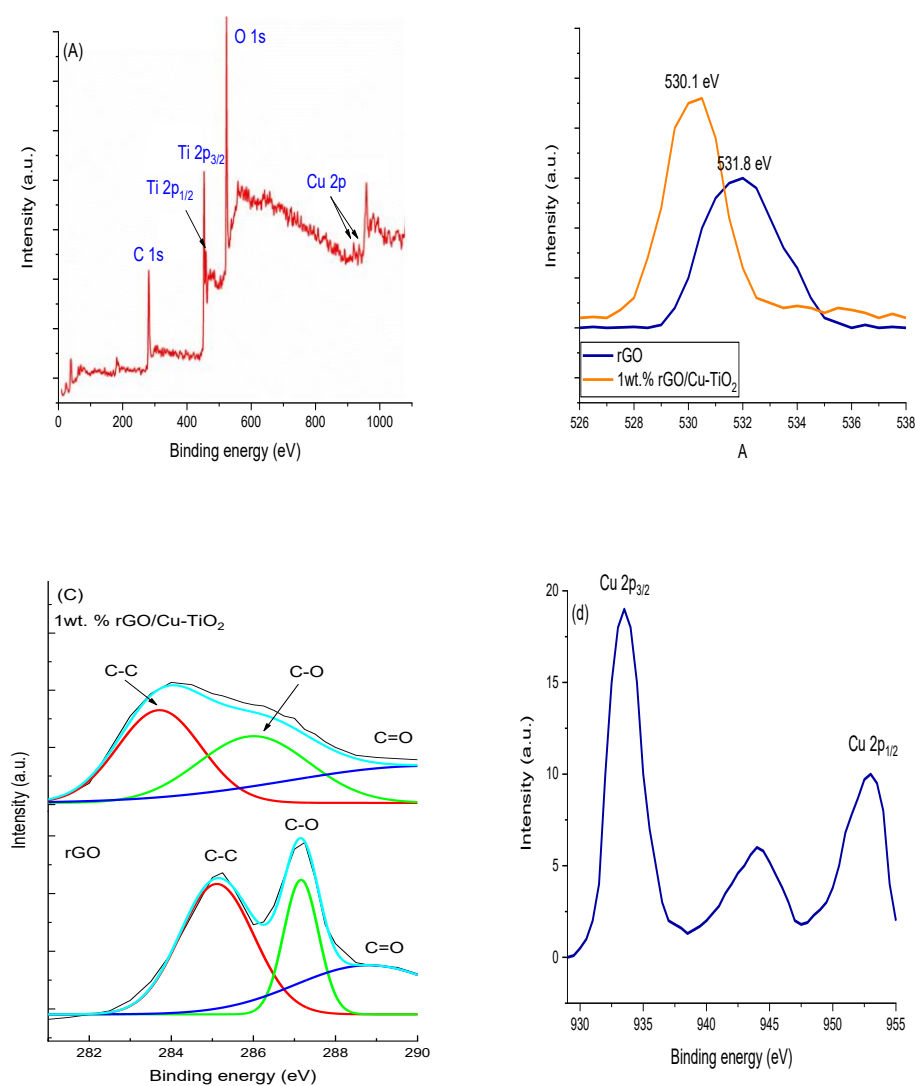


Figure 6. XPS of (a) survey spectrum, (b) O 1s peak, (c) C 1s peaks, and (d) Cu 2p peaks

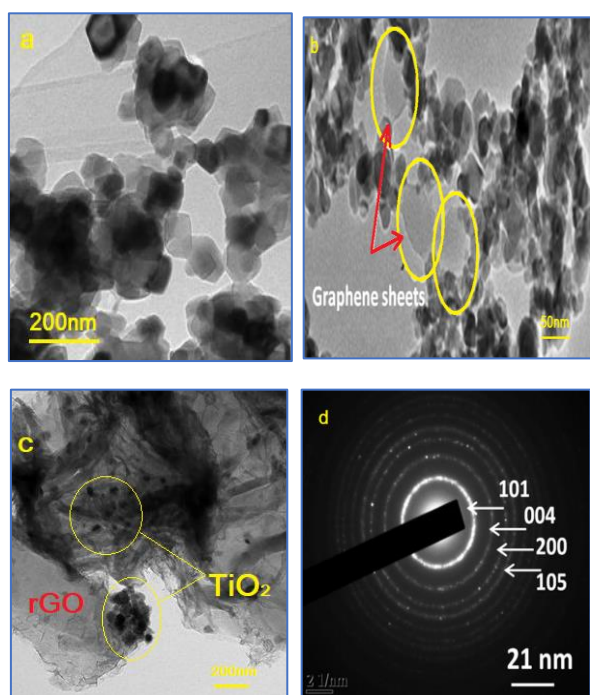


Figure 7. TEM of (a) pure TiO₂, 1wt.% rGO/Cu-TiO₂, (c) 10wt.% rGO/Cu-TiO₂, and (d) SAED of pattern

However, the incorporation of rGO and Cu with TiO₂ shifted the edge toward a high wavelength to the visible region. The edge shifting can be back to either the p-2p orbital hybridization between rGO and TiO₂ or to the formation of new electronic levels below the conduction band of TiO₂ assign to Cu ions incorporating [35]. This contribution enables the electron of TiO₂ to transfer to conduction band easily, and hence, inhibition of the recombination process and enhances the efficiency of charge transport [36]. By using the Kubelka-Munk function [37], the band gap was calculated for the prepared nanocomposite and it equals 2.95, 2.40, 1.74 and 1.69 eV for the TiO₂ and 1, 5, and 10% rGO/Cu-TiO₂, respectively. According to band gap results (Figure 8b), The bandgap of pure TiO₂ was reduced with increasing rGO/Cu content, because of a boost in the minimum energy demanded for transferring electrons from VB to CB. To determine the dye adsorption amount on the surface of photoanodes, UV-Vis spectroscopy was used to investigate the N₃ dye desorbed with 0.2mM NaOH, and the results are illustrated in Table 1 and Figure 8c. As can be shown, the introduction of rGO/Cu increases the adsorption ability of N₃ dye, which contributes to increasing J_{sc} and PCE [38]. The results clearly show that 5wt.% rGO/Cu dopant-based photoanode has a discrete advantage over another photoanode in dye adsorption. On the other hand, the

increasing rGO/Cu content has a negative effect on the cohesion of N₃ dye and the area of photoadsorption because of boosted aggregation, causing decreased J_{sc} and low PCE of the DSSC.

The PL analysis was used to study and investigate the recombination electron-hole state in synthesized nanocomposite and the results are shown in Figure 9. The intensity of PL was decreased with increasing the rGO/Cu till 5wt.% dopant, appearing delay in recombination rate because of effective charges transport as the content ratio boosted, hence, increasing the electron injection at photoanode/N₃ dye [39].

To estimate the impact of rGO incorporating on the porosity and surface area of Cu/TiO₂, N₂ adsorption-desorption performance was carried out. The BET method was used for the calculation of specific surface area and the results are shown in Figure 10. The results appear that, according to IUPAC isotherm classification, bare TiO₂ showed a type II, which was distinctive to a nonporous compound with lower adsorption of nitrogen gas because of its smaller surface area (12.55 m²/g). Obviously, a high surface area was obtained by incorporating samples, where results show largest surface area of 120.74 m²/g for Cu/TiO₂ nanocomposite with IV isotherm type that indicates a mesoporous compound. rGO/Cu-TiO₂ demonstrated the BET surface area with type IV isotherm and H1 hysteresis loop at P/Po = 0.8-0.9 according to large mesopore characteristics. Moreover, the results illustrated reducing in surface area with rGO incorporating because of the high particle agglomeration. On the other hand, the results revealed that the rGO incorporating Cu/TiO₂ was significantly effective for boosting a specific surface area of the solar cell performance, which boosted about 9-10 times compared with bare TiO₂. These properties cause a more efficient contact surface between the photocatalyst and the dye and more speed in electrons transferring.

3.2. DSSC Performance Analysis

To evaluate the effect of rGO/Cu dopant on the performance of photovoltaic for fabricated photoanodes, four discrete dye sensitized solar cell-based anatase and different wt.% rGO/Cu was invented. Figure 11a shows the response of the J-V

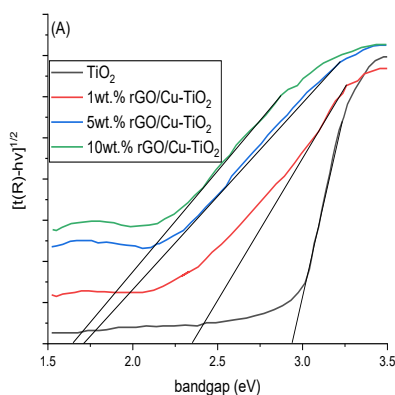
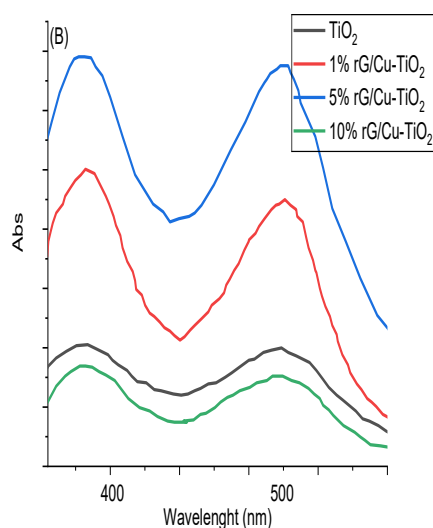
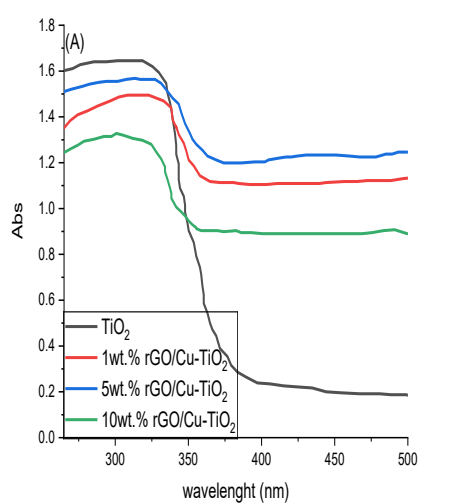


Figure 8. (a) UV-Vis spectrum of pure and wt.%rGO/Cu-TiO₂, (b) band gap, and (c) UV-Vis spectrum of dye adsorption on pure and wt.%rGO/Cu-TiO₂

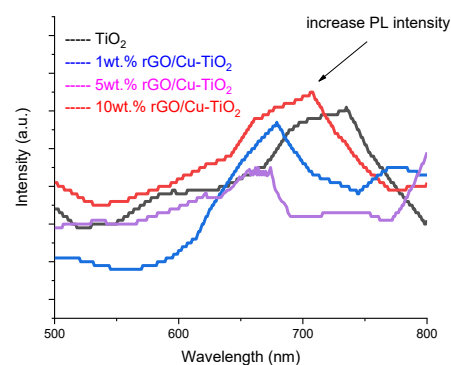


Figure 9. PL spectrum of pure and wt.% rGO/Cu-TiO₂ nanocomposite

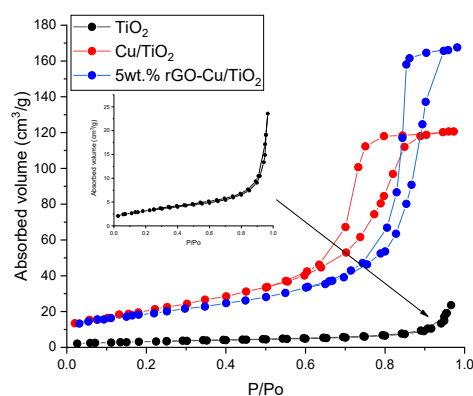


Figure 10. BET of bare, Cu, and 5wt.%r GO/Cu-TiO₂

curve from different fabricated DSSCs, and the values of V_{oc} , J_{sc} , FF, and η are summarized in Table 2. The results show that the pure TiO₂ DSSCs showed a PCE of 3.52% with J_{sc} and V_{oc} of 14.74mA and 0.482V, respectively, while the photovoltaic properties were enhanced with incorporating rGO/Cu and it showed an efficiency of 4.62%. The Cu-incorporating can have a dual impact on the fabricated solar cells. The first impact is to enhance the V_{oc} by 9.6% approximately, compared with pure TiO₂ DSSC, proposing that incorporating Cu decreases the band gap [40]. The second impact is that the arrival of Cu led to structural defects, which do as the site of recombination and reduce J_{sc} of fabricated DSSCs [41]. Moreover, the doping of rGO sheets eases the ability of dye loading, charge separation, and electron mobility prevents recombination of charge carriers, and then increases J_{sc} [42]. These results illustrated that the synergetic

impact of rGO and Cu can ease the separation of charge carriers, and adsorption of dye and then enhances J_{sc} and V_{oc} [43]. However, this negative impact was noted in 10wt.% rGO/Cu incorporation based TiO₂ DSSC. The IPCE spectra of different fabricated rGO/Cu-TiO₂ DSSCs photoanodes are demonstrated in Figure 11b. The incorporating TiO₂ by rGO assists in increasing the specific surface area, as well as, enhances the ability of dye loading, hence more electrons were injected from excited N₃ dye to CB of TiO₂. While, incorporating Cu assists in increasing V_{oc} and then leading to improved PCE of fabricated DSSCs. The incorporation of TiO₂ by rGO/Cu illustrates a high efficiency of conversion with a large response of photocurrent edge. The results show (Figure 11b) the same trend of J_{sc} values as obtained in Figure 11a. In addition, the IPCE of wt.%rGO/Cu-TiO₂ based DSSCs enhanced highly, mention that the N₃ dye about the synthesized nanocomposite can reaper more photons in the visible region. This boost is more considerable at 570nm approximately that corresponding wt.%rGO/Cu-TiO₂ nanocomposite adsorption peak. From IPCE spectra, the results showed a conversion efficiency of 85%, noted from 5wt.% rGO/Cu-TiO₂ compared with pure TiO₂. On the other hand, a 10wt.% dopant illustrated a low value of IPCE because of the agglomeration of dye on the surface, increased recombination state of charges, and hence poor transport of charges, and these results are in agreement with the literature [44]. For more DSSCs investigation, the IMPS was carried out for evaluating the time of electron transport of fabricated DSSCs. All measurements were performed at 0.5-2.5 V and are summarized and presented in Figure 11c. The results showed that all measurements of 5wt.% rGO/Cu-TiO₂ DSSCs showed considerably lower time of transfer compared with other fabricated DSSCs, as well as, the average time of electron transport for pure and 1, 5, and 10wt.% rGO/Cu-TiO₂ based TiO₂ were 2.5, 1.8, 1.3, and 3.4ms, respectively, which indicates enhanced mobility of electrons because of reduced bandgap and excellent transfer of electrons through graphene sheets [45]. The IMPS results are in agreement with IPCE and J-V values.

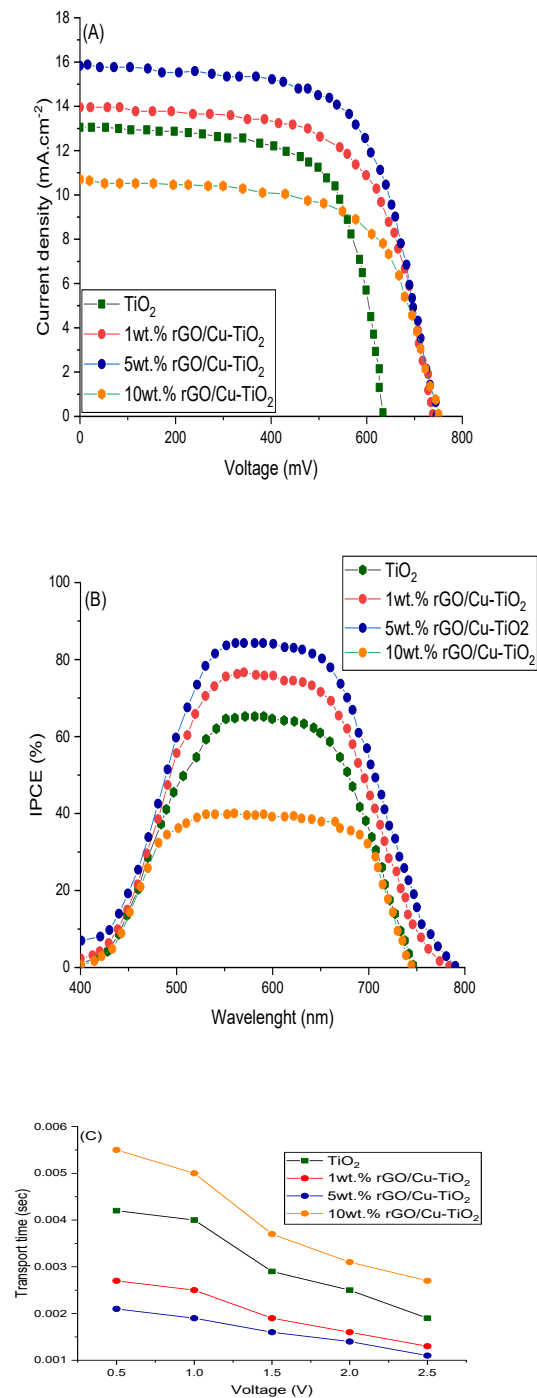


Figure 11. (a) J-V curves of prepared photoanodes, (b) IPCE of prepared photoanodes, (c) IMPS measurements of transport time

Table 2. DSSCs parameters with different pure and wt.% rGO/Cu-TiO₂ photoanode

Fabricated DSSCs	J_{sc}	V_{oc}	FF	η
TiO ₂	11.75	461.83	0.65	3.52
1%rGO/Cu-TiO ₂	12.97	476.42	0.59	3.64
5%rGO/Cu-TiO ₂	14.74	482.56	0.60	4.26
10%rGO/Cu-TiO ₂	9.30	552.66	0.64	3.28

4. Conclusion

Briefly, our results have appeared that an appropriate incorporation of rGO and Cu in anatase considerably enhances the efficiency of DSSCs. Incorporating or rGO considerably enhanced the ability of N₃ dye loading, hence increasing the current density (J_{sc}) and efficiency of fabricated solar cells. Moreover, suitable Cu doping improves the open circuit voltage (V_{oc}), thereby assisting in getting higher efficiency. Moreover, the average rate of electron transfer for 5wt.% rGO/Cu-TiO₂ nanocomposite was achieved to be 45% less than pure TiO₂ nanoparticles. The results show that doping 5wt.% Cu and 5wt.% rGO, the DSSCs product a 4.26%, which more 9.5% relative to pure TiO₂ based DSSCs. Hence, the results of our study support a rapid method and are economically applicable to forming active DSSCs.

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